



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4182-1**Job Sheet 198447****Part No:** D4182-1**Job Qty:** 20 pcs**Part Name:** Fitting, Quick Disconnect**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/29/19**Job Tracking No:****Due Date:** 8/23/19**Created By:** Jennifer Renwick**Type:** Stock**Description:****Note:** DWG REV B**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	20 pcs	8/23/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	20 pcs	8/23/19		0.00	0.00	Packaging 2 - 1 - B4B	AUG 0 8 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	AUG 0 8 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203839**Part:** D4182-1**Job No:** 198447**Serial No/Batch:** S203839**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 09/08/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
					QC 6 - 68	
120 QC 6	20 pcs	8/23/19	0.00 0.00		QC 6 - 61	DAS
					QC 6 - 40	81
					QC 6 - 81	9-89
						AUG 28 2019
130 Packaging 3-1 - Stock - B4B	20 pcs	8/23/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	IL ST084
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	8/23/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89

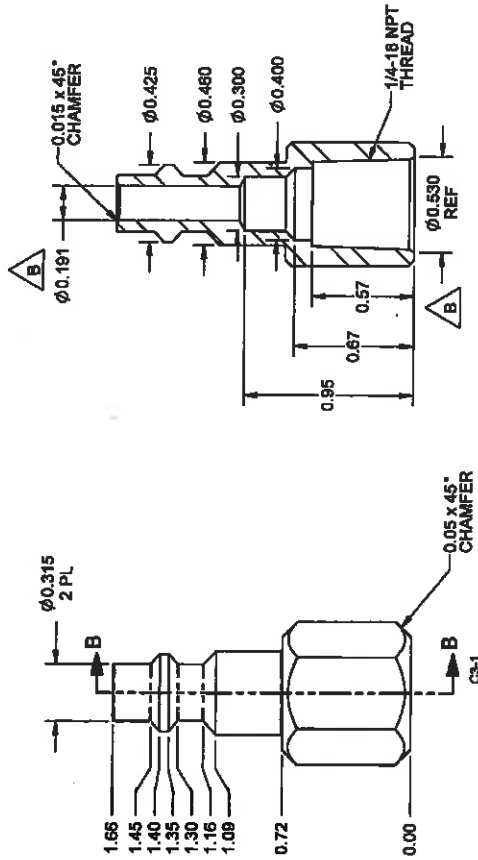
AUG 29 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 6718K52 Supplier: MCMaster CARR
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

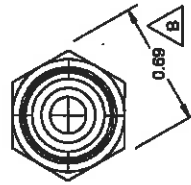
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6718K52	Fitting, Quick Disconnect D4182-1	20 pcs (1 ea)	100-Purchasing	5203831
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6718K52	20	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/30/19 11:36 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



SECTION B-B C-C



D4182-1 FITTING, QUICK DISCONNECT

RELEASED
2011-08-30

B	0.0191 WAS 0.0201 (ZN D4-1); 0.37 WAS 0.45 (ZN C4-1); 0.59 WAS 0.62 (ZN BE-1)	RF	11.03.07
A	NEW ISSUE	RF	10.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	11.03.07		
DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWING NO. DSC-D4182			
REV. B			
SHEET 1 OF 1			
TITLE FITTING			
SCALE NTS			
DATE 11.03.07			
COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. ALL RIGHTS RESERVED. NO PART OF THIS DRAWING MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC.			

- NOTES:
- 1) MATERIAL: STAINLESS STEEL
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER QSI 044 6.1
 - 7) WEIGHT: 0.07 lbs
 - 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044175



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044175

PO Date: 7/31/19

Due Date: 8/2/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
6/19-08-01

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		91466A270	100/pk	Washer, M8 receive ea	Firmed		8/2/19	100 Ea	0 Ea	100 Ea	\$0.0328/Ea	\$3.28
2		91247A593	25/pk	Hex Head Cap Screw	Firmed		8/2/19	25 Ea	0 Ea	25 Ea	\$0.2812/Ea	\$7.03
3	198528	91249A146	100/pk	Screw, Stainless Steel	Firmed		8/2/19	100 pcs	0 pcs	100 pcs	\$0.0516/pcs	\$5.16
4	198485	63215K34		Bearing (D2611)	Firmed		8/2/19	10 Ea	0 Ea	10 Ea	\$17.24/Ea	\$172.40
5	198447	6718K52		Fitting, Quick Disconnect D4182- 1 : AS PER DWG D4182 REV. B	Firmed		8/2/19	20 pcs	0 pcs	20 pcs	\$5.98/pcs	\$119.60
6	198526	98470A133		Pin, Quick Release D4811-1	Firmed		8/2/19	20 pcs	0 pcs	20 pcs	\$3.01/pcs	\$60.20
7	198585	92311A564		Set Screw D3533-1	Firmed		8/2/19	100 pcs	0 pcs	100 pcs	\$0.233/pcs	\$23.30
Grand Total:												\$390.97



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044175



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/31/19 3:46 PM Dart.Guerin.Kimberley

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB044175
Order Placed By
Kimberley Guerlin

McMaster-Carr Number
8034344-01

Page 1 of 1
08/01/2019

Line	Product	Ordered	Shipped
1	91166A270 Zinc-Plated Steel Washer for M8 Screw Size, 8.4 mm ID, 16 mm OD, Packs of 100	<i>Rec'd 10/8/19</i> 1 Pack	1
2	91247A593 Medium-Strength Grade 5 Steel Hex Head Screw, Zinc-Plated, 5/16"-18 Thread, 2-1/2" Long, Partially Threaded, Packs of 25	1 Pack	1
3	91249A146 Black-Oxide 18-8 Stainless Steel Pan Head Phillips Screws, 6-32 Thread, 3/8" Long, Packs of 100	1 Pack	1
4	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	10 Each	10
5	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	20 Each	20
6	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	20 Each	20
7	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	2 Packs	2

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Sarah Weinberg
Compliance Manager

DAS
81
9-89

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.